MATERIAL SAFETY DATA SHEET (MSDS)

1. PRODUCT NAME AND COMPANY IDENTIFICATION

Product Name:

- Styrenated Phenol Ethoxylate
- Synonyms: SPEO, Polyoxyethylene styrenated phenyl ether

Manufacturer/Supplier:

Swadesh (India) Chemical Pvt. Ltd.

Address:

Survey No: 512, Plot No. 7, Shri Hari Industrial Park, Kadadra Village, Near ZAK GIDC, Dehgam, Gandhinagar, Gujarat, India – 382330

Contact:

Email: business@swadeshindia.inWebsite: www.swadeshindia.in

Recommended Use:

• High-performance surfactant (lubricants, metalworking fluids)

2. COMPOSITION/INGREDIENT INFORMATION

Component	CAS No.	Concentration (%)
Styrenated Phenol Ethoxylate	61788-44-1	90-100%

Additional Notes:

• Impurities: May contain trace ethylene oxide (<1 ppm) due to manufacturing.



3. HAZARDS IDENTIFICATION

GHS Classification:

- **Skin Irrit.** 2 (H315)
- **Eye Irrit.** 2 (H319)
- Aquatic Chronic 2 (H411)

Hazard Statements (H-Codes):

• "Causes skin and eye irritation. Toxic to aquatic life with long-lasting effects."

Precautionary Statements (P-Codes):

- P273 Avoid release to environment
- P302+P352 IF ON SKIN: Wash with soap/water.

4. FIRST AID MEASURES

- Inhalation: Move to fresh air; seek medical attention if breathing difficulty occurs.
- Skin Contact: Wash with soap and water; remove contaminated clothing.
- Eye Contact: Rinse immediately with water for 15 mins; consult an ophthalmologist if irritation persists.
- Ingestion: Rinse mouth, drink water; DO NOT induce vomiting. Seek medical help if symptoms appear.

5. FIRE FIGHTING MEASURES

- Extinguishers: Dry chemical, CO₂, alcohol-resistant foam
- Flash Point: >180°C (typically)
- Autoignition Temp: ~350°C
- Hazardous Combustion Products: Styrene vapors, CO, CO₂

6. ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)

- Spill Response:
 - o Small Spills: Absorb with inert material (vermiculite, sand)
 - Large Spills: Contain with dikes; recover liquid for reuse/disposal
 - o Environmental: Report spills to local authorities if entering waterways



7. HANDLING AND STORAGE

- Handling:
 - Use chemical-resistant gloves (e.g., Viton®)
 - Avoid aerosol formation during pumping
- Storage:
 - Stainless steel or lined carbon steel tanks
 - Store under nitrogen blanket to prevent oxidation

8. EXPOSURE CONTROL/PERSONAL PROTECTION

- Engineering Controls: Local exhaust ventilation.
- DDF·
 - Gloves: Organic vapor cartridge if misting occurs
 - Eye Protection: Safety gogglesClothing: Lab coat/apron

9. PHYSICAL AND CHEMICAL PROPERTIES

Property	Value	
Appearance	Amber viscous liquid	
Odor	Characteristic aromatic	
Viscosity @ 40°C	150-300 cSt	
Cloud Point (1% aq.)	60-80°C	

10. STABILITY AND REACTIVITY

Chemical Stability:

• Stable under normal conditions

Incompatible Materials:

- Strong oxidizers
- Strong acids/bases

Hazardous Decomposition Products:

• Carbon monoxide, carbon dioxide

11. TOXICOLOGICAL INFORMATION

Acute Toxicity:

- Oral (Rat) LD50: >5,000 mg/kg
- Dermal (Rabbit) LD50: >2000 mg/kg

Skin Irritation:

Mild irritation (Rabbit test)

Eye Irritation:

Moderate irritation (Rabbit test)

Chronic Effects:

Not classified as carcinogenic

12. ECOLOGICAL INFORMATION

Biodegradability:

• ~60% in 28 days (OECD 301D)

Aquatic Toxicity:

- Fish LC50 (96h): 12 mg/L
- Algae EC50 (72h): 8 mg/L

13. DISPOSAL CONSIDERATIONS

Waste Disposal:

- Dispose in accordance with local regulations
- Incineration recommended

14. TRANSPORT INFORMATION

DOT/IMO/IATA:

Not classified as dangerous goods



15. REGULATORY INFORMATION

India:

Compliant with CPCB regulations

International:

- REACH registered
- OSHA compliant

16. ADDITIONAL INFORMATION

Revision Date: 20/04/24

Disclaimer: This MSDS is provided for informational purposes only. Users should make their own determination of suitability for any particular purpose.